## Sustainable Packaging with Waterborne Soybean Oil

## Abstract-

Packaging is responsible for 46% of total plastic waste, and thus sustainable packaging 21 alternatives are urgently required. Reported herein is coated paper as a sustainable 22 packaging material by using waterborne acrylated epoxidized soybean oil (AESO) to 23 coat Kraft paper. The waterborne AESO was cast onto kraft paper and was then photo24 cured. Upon curing, the coated paper was tested for its oil and water repellency as well 25 as its mechanical properties. Biodegradability studies were also conducted for the 26 AESO-coated paper, and our findings suggest that its biodegradability reaches >90% 27 within 90 days. The coating process was also evaluated for its compatibility with paper 28 printing processes and its resistance to hot oil. Overall, the AESO-latex coated paper 29 offers excellent water and oil-resistance, has the desired mechanical properties, 30 biodegradability, and cost-effectiveness, and thus is a sustainable alternative to the 31 current wasteful packaging made from plastic- or plastic-coated paper.